

• **Work Order ID 96380**

Friday, January 25, 2013 4:07:23 PM

96380

Page 1

Item ID: D3183-9

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cap

Start Date: 1/25/2013 Start Qty: 10.00

10

Cust Item ID:

Required Date: 1/28/2013 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: *MK*

Date: *13-1-25* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

D3183

Rev C1

100

0.00

100

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Turn D3183-9 Cap as per Folio FA388Debur

13-01-28 51

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

13-01-28 51

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

13-1-28 51

*UAG
04
1989*

Work Order ID 96380

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Page 2

Item ID: D3183-9

Accept

N900040100

Setup Start *NS1*

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Item Name: Cap

Start Date: 1/25/2013 Start Qty: 10.00

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Required Date: 1/28/2013 Req'd Qty: 10.00

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

B235

0.00

Packaging

1/23/1/28 8 (51)

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

13/1/28 8

13-01-28

Picklist Print

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Page 1

Work Order ID: 96380

Parent Item: D3183-9

Parent Item Name: Cap

Start Date: 1/25/2013

Required Date: 1/28/2013

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP A 06.05.03 New issue KJ

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MDELNR1.000
Delrin Round Bar 1"

Purchased

No

100

f

23.8908

0.0333

0.3505263

1.948

13-01-28

Location

Loc Qty

Loc Code

MAT018

23.8908

117985

0.814

118392

12.5524

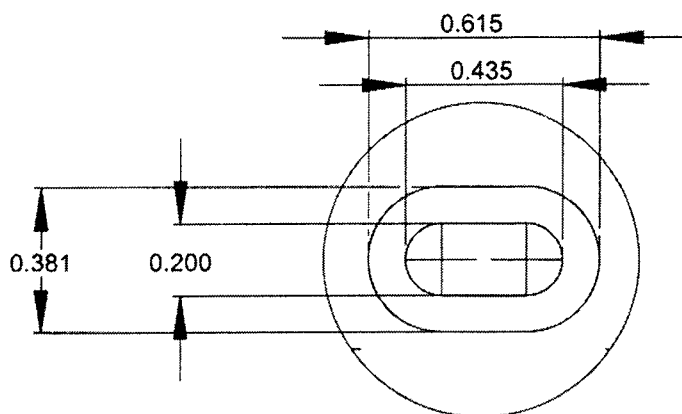
122582

10.5244

1.948



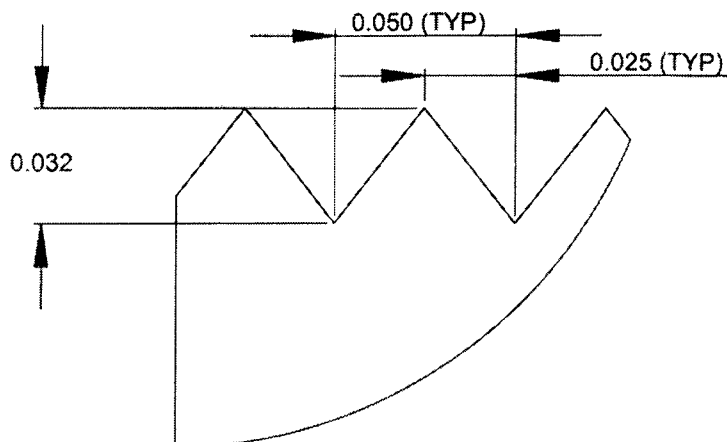
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3183	REV. C SHEET 4 OF 4
DATE 04.02.17		TITLE BRACKET ASSEMBLY	SCALE 1:1



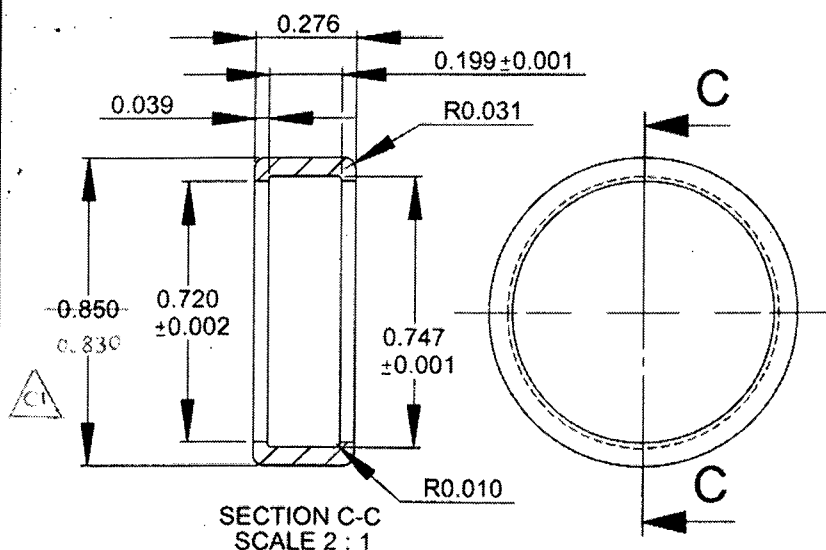
DETAIL A (2 : 1)

RELEASED
04-03-01

DEO ATTACHED



DETAIL B (20 : 1)



D3183-9 CAP

- 1) MATERIAL: DELRIN ROD, Ø1.00
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

D3183-045 BEARING ASSEMBLY

- 1) ASSEMBLE D3183-5 BEARING AND
D3183-9 CAP

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